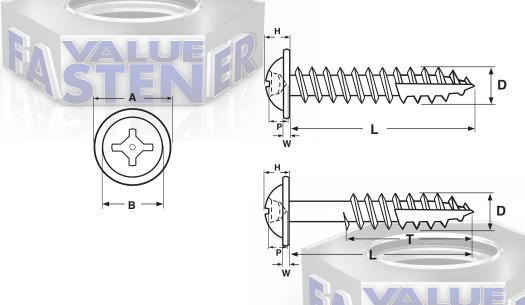
Round Washer Head w/ Square/Phillips Combo Recess

TYPE-17 DEEP THREAD



Roun	d Wa	SHER	SQUAF	RE/PHI	LLIPS	RECES	S DE	PTH	READ	Wool	SCF	REW W/ T	YPE-17	POINT
Nominal Diameter	A Washer Diameter		В	ŀ	н		Р		W			T		Recess
			Head Di- ameter	Total Head Height		Recess Depth		Washer Thickness		Major Diameter		Threaded Length		Size (Square & Phil-
	Max	Min	Ref	Max	Min	Max	Min	Max	Min	Max	Min	L≤1"	L > 1"	lips)
8	0.376	0.352	0.305	0.120	0.110	0.080	0.065	0.050	0.030	0.174	0.164	Full thread	2/3 thread	#2
10	0.500	0.472	0.300	0.130	0.118	0.073	0.049	0.060	0.040	0.197	0.183	Full thread	2/3 thread	#2
Tolerance on		Up to 5/8"					+0 / -0.03							
		Over 5/8 to 1.5"					+0 / -0.05							
Leng	gth	h Over 1.5 to 2.75"					+0 / -0.06							
		Over 2.75 to 5"					+0 / -0.09							

Description	An externally threaded fastener with a dome-shaped head and an integrally formed washer; a recess that can accomodate either a Phillips or Square screwdriver; and a single lead thread. The shank has a reduced diameter and a chip cavity cut out where the final several threads, ending at the tip.							
Applications / Advantages	The deeper thread design offers greater resistance to pull-out forces. The chip cavity (or auger point) enables the fastener to drive—especially in denser woods—without pre-drilling a pilot hole. The head offers a greater bearing surface than a countersunk design. Used to attach surface-mounted door hinges or master lock hasps into dense woods or when attaching two pieces of wood through a pocket hole.							
Material	C1022 case-hardened steel							
Surface Hardness	Rockwell C 45 minimum							
Case Depth	0.004" - 0.009"							
Torque	#8 Diameter: 35 kg/cm minimum #10 Diameter: 50 kg/cm minimum							
Plating	See Appendix-A for plating information							