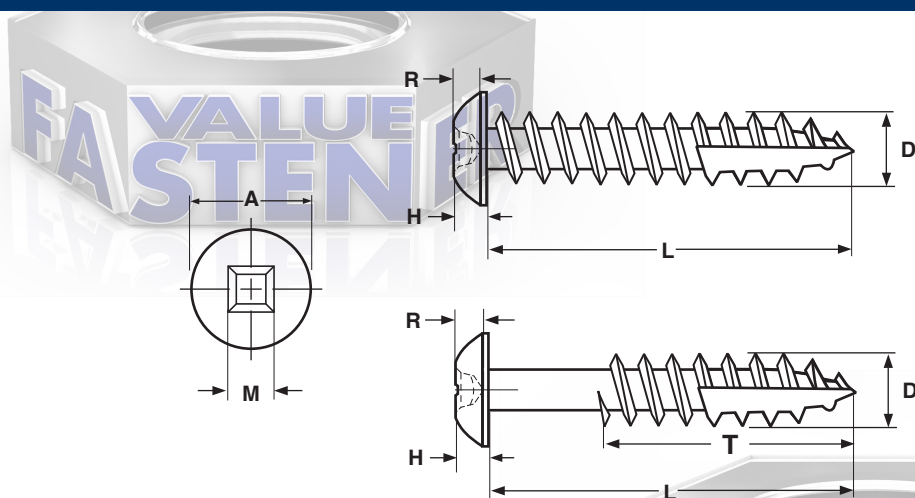


TYPE-17 DEEP THREAD

Truss w/
Square Recess

TRUSS SQUARE RECESS DEEP THREAD WOOD SCREW WITH TYPE-17 POINT

Nominal Diameter	A		M	H		R		D		T		Recess Size
	Head Diameter		Recess Diameter	Head Height		Recess Penetration Depth		Major Diameter		Threaded Length		
	Max	Min	Ref	Max	Min	Max	Min	Max	Min	L ≤ 1"	L > 1"	
8	0.384	0.364	0.112	0.102	0.088	0.063	0.048	0.169	0.159	Full thread	2/3 thread	#2S
Tolerance on Length		Up to 5/8"					+0 / -0.03					
		Over 5/8 to 1.5"					+0 / -0.05					
		Over 1.5 to 2.75"					+0 / -0.06					
		Over 2.75 to 5"					+0 / -0.09					

Description	An externally threaded fastener with a head having a low rounded top, a square recess and a single lead thread. The shank has a reduced diameter and a chip cavity cut out where the final several threads.
Applications / Advantages	The deeper thread design offers greater resistance to pull-out forces as compared to standard wood screws. Popular use is in construction of drawer slides. The chip cavity (or auger point) enables the fastener to drive—especially in denser woods—without pre-drilling a pilot hole.
Material	C1018 - 1022 case-hardened steel
Surface Hardness	Vickers 450 HV minimum
Case Depth	0.004" - 0.009"
Torque	37 kg/cm minimum
Plating	See Appendix-A for plating information