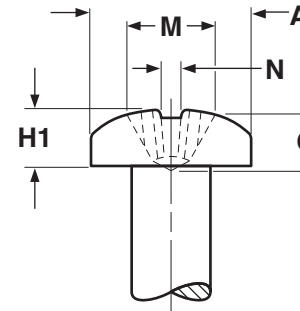
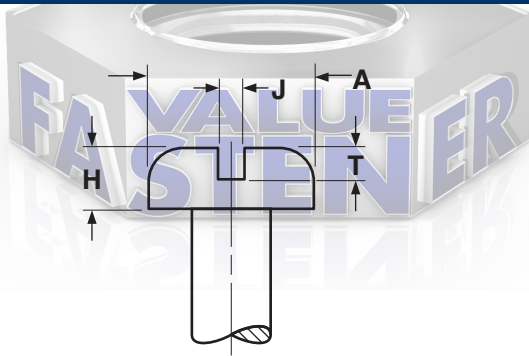


SELF- TAPPING SCREWS

HEAD DIMENSIONS

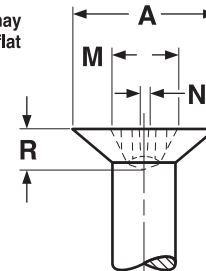
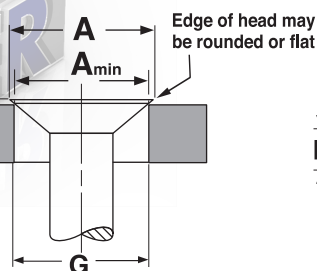
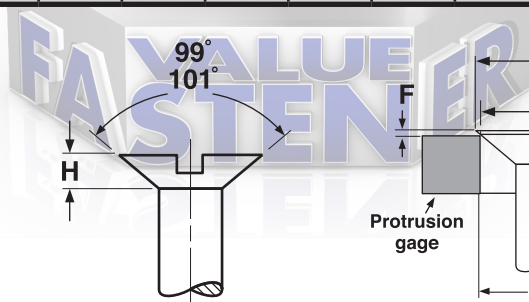
Pan, 100° Flat



PAN HEADS FOR SELF-TAPPING AND DRILLING SCREWS

ASME B18.6.3—2013

Nominal Size	A		H		H1		J		T		M		G	N	Phillips Driver Size	
	Head Diameter		Height of Head				Width of Slot		Depth of Slot		Dimensions of Recess					
			Slotted		Recessed						Diameter		Depth	Width		
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min		
2	.167	.155	.053	.045	.062	.053	.031	.023	.031	.022	.104	.091	.059	.017	1	
3	.193	.180	.060	.051	.071	.062	.035	.027	.036	.026	.112	.099	.068	.019	1	
4	.219	.205	.068	.058	.080	.070	.039	.031	.040	.030	.122	.109	.078	.019	1	
5	.245	.231	.075	.065	.089	.079	.043	.035	.045	.034	.158	.145	.083	.028	2	
6	.270	.256	.082	.072	.097	.087	.048	.039	.050	.037	.166	.153	.091	.028	2	
7	.296	.281	.089	.079	.106	.096	.048	.039	.054	.041	.176	.163	.100	.029	2	
8	.322	.306	.096	.085	.115	.105	.054	.045	.058	.045	.182	.169	.108	.030	2	
10	.373	.357	.110	.099	.133	.122	.060	.050	.068	.053	.199	.186	.124	.031	2	
12	.425	.407	.125	.112	.151	.139	.067	.056	.077	.061	.259	.246	.141	.034	3	
14	.476	.457	.139	.126	.169	.156	.075	.064	.085	.068	.281	.268	.148	.036	3	
1/4	.492	.473	.144	.130	.175	.162	.075	.064	.087	.070	.281	.268	.161	.036	3	
5/16	.615	.594	.178	.162	.218	.203	.084	.072	.106	.085	.350	.337	.193	.059	4	
3/8	.740	.716	.212	.195	.261	.244	.094	.081	.124	.100	.389	.376	.233	.065	4	



FLAT HEAD 100° FOR SELF-TAPPING SCREWS

ASME B18.6.3—2013

Nominal Size	A		H		J		T		M	R	N	F		G	Phillips Driver Size
	Head Dimensions				Slot Dimensions				Recess Dimensions			Protrusion Above Gaging Diameter		Gaging Diameter	
	Diameter		Height		Width		Depth		Diam.	Depth	Width	Gaging Diameter			
	Max	Min	Max	Min	Max	Min	Max	Min	Ref	Ref	Ref	Max	Min		
4	.212	.188	.049	.039	.039	.031	.024	.017	.110	.070	.018	.025	.016	.167	1
6	.262	.235	.060	.049	.048	.039	.030	.022	.148	.074	.027	.028	.017	.214	2
8	.312	.282	.072	.060	.054	.045	.036	.027	.162	.090	.028	.031	.019	.261	2
10	.362	.329	.083	.070	.060	.050	.042	.031	.178	.104	.030	.034	.021	.307	2
1/4	.477	.437	.110	.094	.075	.064	.055	.042	.240	.124	.033	.040	.025	.415	3