METRIC FASTENERS

Large Flange, Ribbed Body

RIVET NUTS (Blind Threaded Inserts)





| LARGE FLANGE FLAT HEAD, RIBBED BLIND THREADED INSERT | | | | | | | | | | |
|--|------------|-------------|-------|---------------|-------|------------------|-------|----------------|-----------|-------|
| Thread Size | GR | L | | A | | В | | | Hole Size | |
| | Grip Range | Body Length | | Body Diameter | | Head Diameter | | Head Height | | |
| | | Max | Min | Max | Min | Max | Min | Nom | Max | Min |
| M4 x 0.7 ISO | 2.0 - 3.3 | 12.32 | 11.56 | 6.73 | 6.63 | 10.29 | 9.53 | 0.76 | 6.90 | 6.75 |
| M5 x 0.8 ISO | 0.5 - 3.3 | 12.45 | 11.69 | 7.52 | 7.42 | 10.92 | 10.16 | 0.76 | 7.75 | 7.60 |
| M5 x 0.8 ISO | 3.3 - 5.7 | 15.24 | 14.48 | 7.52 | 7.42 | 10.92 | 10.16 | 0.76 | 7.75 | 7.60 |
| M6 x 1.0 ISO | 4.2 - 6.6 | 17.65 | 16.89 | 9.91 | 9.81 | 13.08 | 12.32 | 0.76 | 10.15 | 10.00 |
| M8 x 1.25 ISO | 0.7 - 3.8 | 17.91 | 17.15 | 13.46 | 13.36 | 17.78 | 17.02 | 0.89 | 13.65 | 13.50 |
| M10 x 1.50 ISO | 0.7 - 3.8 | 17.91 | 17.15 | 13.46 | 13.36 | 17.78 | 17.02 | 0.89 | 13.65 | 13.50 |



| Description | A cylindrical internally threaded fastener with ribs that extend longitudinally from underneath the head down the outside of the insert. The fastener is open at both ends with a circular flange at one end that can be installed into a prepared hole from the blind side of the ultimate fastening. Insert is threaded onto mandrel of installation tool and positioned into hole. As mandrel is pulled back, the insert i expanded into the base material it is now gripping. Installation is complete when the mandrel of the tool is removed from the set insert | | | | |
|---------------------------|--|--|--|--|--|
| Applications / Advantages | Used in electrical engineering, automotive, home appliances and other light-duty applications. Large flange provides a greater bearing surface that increases push-out strength. Ribbed body offers greater torque-to-rotation resistance than non-ribbed bodies. | | | | |
| Material | Aluminum: 6053 or 5056 Aluminum alloy Steel: 1108 or 1110 Steel | | | | |